

Date: Wednesday, 17/09/2008 10:32:52 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HINGE ASSEMBLY LOWER DOOR
Job Number : 42050	
Estimate Number : 13562	
P.O. Number :	Part Number : D3813041
This Issue : 17/09/2008 S.O. No. :	Drawing Number : D3813 PREL <i>proto</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : / /	Drawing Revision : PREL
Type : MACHINED PARTS	Material :
Previous Run :	Due Date : 24/09/2008 Qty: 3 Um: Each
Written By : <i>JLM 08-09-17</i>	
Checked & Approved By :	
Comment : Est Rev: A New Issue 08-09-09 JLM Verified By: EC	

Additional Product

FOR ENGINEERING USE ONLY

~~PRELIMINARY ISSUE~~

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D38131 Hinge, Upper Door



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Hinge, Upper Door

Batch:

*42052(x4)**JS 08/10/06 (X4)*

2.0 D35183 Stainless Steel Ball Joint Rod End



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Stainless Steel Ball Joint Rod End

Batch:

*39029**JS 08/10/03 (X3)*

3.0 NAS5096 Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Nut

BATCH:

*M109249**JS 08/10/03 (X3)*

4.0 MS124738 Heli-Coil 3/8-24 unf



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Heli-Coil 3/8-24 unf

BATCH:

*M109249**JS 08/10/03 (X3)*

5.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Install helicoils as per Dwg D3813

2-Install Ball joint and nut loosely as per Dwg D3813

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE ASSEMBLY LOWER DOOR

Job Number: 42050

Part Number: D3813041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING  
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

*Harvey*

*DS 08/10/03*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*Charge to a*

**POSITIVE RECALL**

EFFECTIVE *08.09.07* AUTH *ke*

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

*00252A N/A*

*W 084006*

1960  
1960-1960